

**Foot Construction**

- Constructed of a fourteen gauge steel top plate reinforced with 12 gauge U-channel gusset
- Base is laser cut and welded for superior quality and performance
- Foot is designed in a diver-style to allow column to sit deeply inside foot to provide additional strength and lower minimum height

**Column**

- Rectangular column creates solid interaction between upper and lower leg, preventing unwanted movement

**Finishes**

- Freedom comes in seven standard powder coat finishes - Black, Black Wrinkle, Metallic Silver, HM Innertone Light, HM Medium Tone, HW Sand and Designer White
- Custom color matches available - additional fees may apply

**Origin**

- Freedom is manufactured in the USA
- All of the worksurface materials are from domestic sources
- Freedom legs are manufactured in the USA from a majority of domestic sources, with some of the height-adjustable components sourced from Germany

**Designed for Strength**

- Quality base construction prevents the need for an additional support brace between base legs, offering more leg room for user

**Table Top Construction**

- Standard table tops are constructed with 1-1/8" M3 Industrial Grade 47# density particle board
- Constructed with HPL (high pressure laminate) which exceeds performance requirements of NEMA LD 3
- Phenolic Backer - balanced backer on the bottom side for the greatest resistance to deflection

**Table Sizes**

- Freedom Benching and Freedom Desking products are undersized 2-1/2" in length and 1-1/4" in depth
- Design creates a 2-1/2" gap between two worksurfaces and a 1-1/4" gap between a worksurface and a wall - gap is necessary to prevent pinch points
- Freedom Training Tables are true-to-size since they are used independent of one another
- It is incumbent on the installers and end users to maintain this spacing

**Environmental**

- California Air Resources Board (CARB) Phase 2 Compliant
- Produced in an Environmentally Preferable Products (EPP) facility
- SurfaceWorks is a Forest Stewardship Council® (FSC®) Certified Facility  
FSC License Code: FSC-C014142
- FSC® wood products available (optional)
- Member of the U.S. Green Building Council (USGBC)
- Additional information on green certifications and LEED credits is available at [www.surfaceworks.us](http://www.surfaceworks.us)

**Height-Adjustable Mechanism Availability**

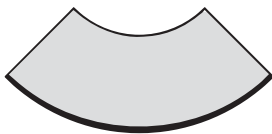
	Fixed	Manual Pin	Crank	Gas	Electric	Extended-Range Electric
Training Tables	●	●				
Workstations	●		●		●	●
Meeting Tables	●			●		
Conference Tables	●				●	

**Height-Adjustable Ranges in Inches (including 1.25" top)**

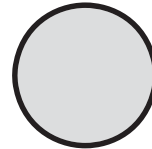
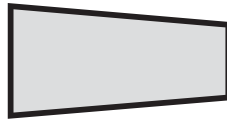
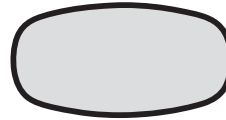
	Min	Max	Total Travel
Fixed	29	29	n/a
Manual Pin	27*	44*	17
Crank	27*	45 ½*	18 ½
Gas	28*	47*	19
Standard Electric	27*	46*	19
Extended-Range Electric	22*	48 ¼*	26
* Casters add 2" to Min and Max			

Top Shape Options

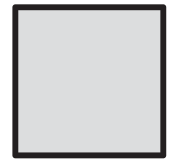
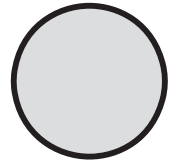
Training Tables



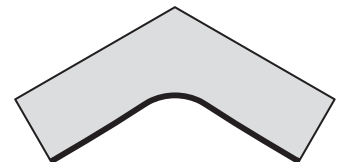
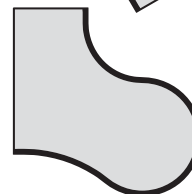
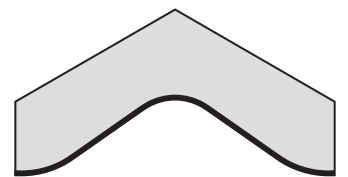
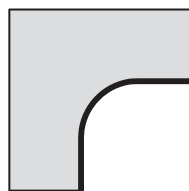
Conference Tables



Meeting Tables



Workstations



## Workstations

- Freedom Workstations are individual freestanding desks that can be combined to form multiple configurations
- Designed to fit into most manufacturers' panel systems
- Workstations combine with Freedom Meeting Tables to offer additional design solutions

## Spacing

- Freedom Workstations are undersized 2-1/2" in length and 1-1/4" in depth
- Design creates a 2-1/2" gap between two worksurfaces and a 1-1/4" gap between a worksurface and a wall - gap is necessary to prevent pinch points
- It is incumbent on the installers and end users to maintain this spacing

## Available Sizes

- Available in 24-30" depths

## Legs

- Freedom Workstations are available in C-feet only
- 3-Legged corners consist of two C-legs and one center post leg

## Training

- Freedom training tables are designed to match the entire Freedom series
- Available with casters or glides

## Spacing/Size

- Freedom Training Tables are true-to-size since they are used independent of one another

## Available Sizes

Depths	Lengths
18"	36"-96"
24"	
30"	
36"	

## Legs

- Freedom Training Tables are available in T-leg or C-leg
- Flip-Top tables are available fixed and with pin height-adjustable mechanism
- Nesting depth is 6"



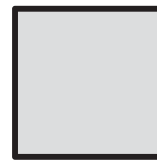
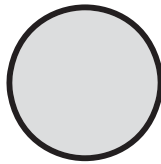
## Meeting Tables

- Meeting tables are true-to-size
- Tables match up to the ends of training tables with no gaps
- Match up to the ends of Workstation and benching tables with a 2-1/2" gap between them
- Available with casters or glides

## Bases

- Gas X-base
- Fixed X-base
- Square Post Legs
- X-bases on Rounds and Squares only

## Meeting Table Options



## Gas Height-Adjustability

### Height Range (includes 1.25" top)

- Range with glides: 28" - 47"
- Range with casters: 30" - 49"

### Adjustment Speed

- User defined

### User Interface

- Under-surface paddle

### Available with:

- X-Base Meeting Table



## Standard Range Electric Height-Adjustability

### Height Range (includes 1.25" top)

- Range with glides: 27" - 46"
- Range with casters: 29" - 47"

### Lifting Capacity

- Two-legged lifts 250 lbs
- Three-legged lifts 300 lbs

### Adjustment Speed

- 1.6" per second

### User Interface

- Standard interface is simple up/down button pad (pictured below, left)
- Optional four-preset programmable interface with digital readout (pictured below, right)

### Leg Styles

- T-legs
- C-legs

### Available With

- Workstations
- Conference Tables

### Safety Features

- Pressure sensor to detect obstructions, automatically reverses direction 1.5"





## Extended Range Electric Height-Adjustability

### Height Range (includes 1.25" top)

- Range with glides: 22" - 48.25"
- Range with casters: 24" - 50.25"

### Lifting Capacity

- Two-legged lifts 250 lbs
- Three-legged lifts 300 lbs

### Adjustment Speed

- 1.6" per second

### User Interface

- Standard interface is simple up/down button pad (pictured below, left)
- Optional four-preset programmable interface with digital readout (pictured below, right)

### Leg Styles

- T-legs
- C-legs

### Available Product Types

- Workstations
- Conference

### Safety Features

- Pressure sensor to detect obstructions, automatically reverses direction 1.5"



## Crank Height-Adjustability

### Height Range (includes 1.25" top)

- Range with glides: 27" - 45 .5"
- Range with casters: 29" - 47.5"

### Lifting Capacity - 11 Crank per Inch Version

- Most users can operate three-legged crank at 150 lbs and two-legged crank at 200 lbs
- Each user's capacity will vary

### Adjustment Speed

- 11 cranks per inch

### User Interface

- 5" hand crank with handle
- Retracts under worksurface when not in use

### Leg Styles

- T-legs
- C-legs

### Available Product Types

- Workstations



## Manual Pin Height-Adjustability

### Height Range (includes 1.25" top)

- Range with glides: 27" - 44"
- Range with casters: 29" - 46"

### Lifting Capacity

- Tables not designed to be adjusted while loaded

### Adjustment

- 1" increments

### User Interface

- Flat head bolt

### Leg Styles

- T-legs
- C-legs

### Available Product Types

- Training Tables

### Safety Features

- Flat head bolt requires 5M Allen wrench to prevent unintentional adjustment and tampering



## Fixed Height

### Height (includes 1.25" top)

- Height with glides: 29"
- Height with casters: 29"

### Weight Capacity

- All tables are tested to, and pass, ANSI/BIFMA X5.5-2008

### Leg Styles

- T-legs
- C-legs
- X-base
- Post leg
- Slimline™

### Available Product Types

- Workstations
- Training Tables
- Meeting Tables
- Conference Tables



**Flip Top**

- Legs are mounted to an aluminum beam
- Beam provides strength and rigidity
- Single release handle provides ease of operation
- Table top is connected with two latching end plates, creating a positive lock while in the down position

**Available Leg Styles**

- Freedom Fixed and Manual Pin Height-Adjustable

**Foot Options**

- Casters standard
- Glides available

